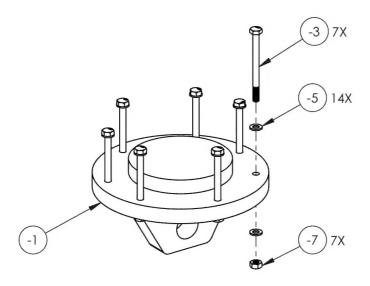
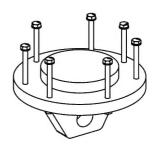
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		revisions			
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/28/2017	RJC	JAG





NOTE: USED TO LOAD TEST RBEM632V1001101 MGB SLING.

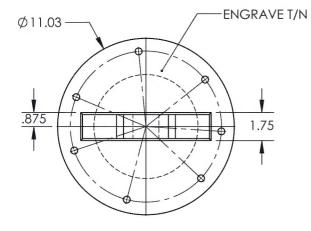
			RT						
	TITLE	MGB SLING							
	DWG NO.	RBEM632V	′1001101-F	REV 1					
	MAT'L HEAT		UNLESS OTHERWISE SPECIF DIMENSIONS ARE IN INCHE						
	TREAT FINISH		.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 1:	,					
	SPEC		1. BREAK ALL SHARP EDGES	125/					
	DRAWN BY:	CLOUGH	.015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY						
_	CHECKED:	MACKOVJAK	AFTER PLATING						
	OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009						
	QA APPR:	LINDSAY	USED ON MODEL						

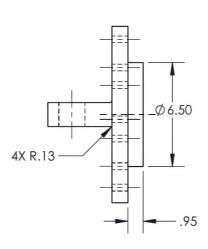
L								FINISH			.XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125.				
	ASSY	ASSY	D/O	D #	UNIT	Description	A 4 - A C I	D (O INTEGRALATION OR SPECIFICATIONS	D.C.	SPEC	C				SHARP EDGES
	QTY	ASSY QTY	В/О	Part #	QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	DRA	AWN BY:	CLOUGH		.015 x 45° O	R .015R AL LIMITS APPLY
ŀ				_					_	CHE	CKED:	MACKOV	JAK	AFTER PLA	TING
				-]	1	LOAD TEST FIXTURE	A36/1018/1020 HR		2	OPPS	S APPR:	ANDERS	ON	3. INTERPRET ASME Y14.5	DIM AND TOL PER M-2009
			B/O	-3	7	HEX HEAD CAP SCREW	STEEL CLASS 10.9	M10 X 1.5mm X 120mm (MCMASTER-CARR #95327A659)	1	QA A	APPR:	LINDSAY			JSED ON MODEL
			B/O	-5	14	WASHER	STEEL CLASS 10.9	M10 (MCMASTER-CARR #91455A140)	1	APP	PROVED:	GILBERT			H175
Į			B/O	-7	7	HEX NUT	STEEL CLASS 12	M10 X 1.5mm (MCMASTER-CARR # 94223A103)	1	SCA	ALE .	1:6	DATE	1/23/2017	SHEET 1 OF 2

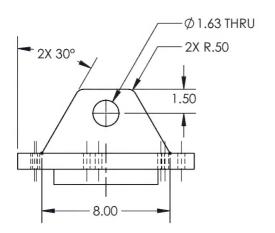
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		REVISIONS			
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

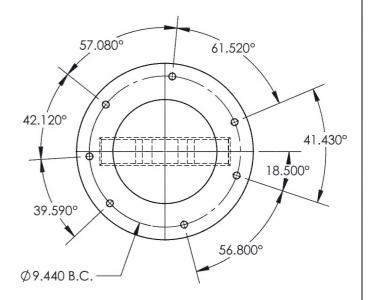












		DA AER	RT					
TITLE								
DWG NO.	RBEA	1632V	100110)1-F-1 REV 1				
MAT'L A36/1018/1020 HR HEAT TREAT FINISH ZINC DI ATE			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .XX					
SPEC ASTM	B633 TYPE		1. BREAK ALL SHARP EDGES					
CHECKED: CLOUGH CHECKED: MACKOVJAK			.015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER					
QA APPR: ANDERSON QA APPR: LINDSAY			ASME Y14.5M-2009 USED ON MODEL					
APPROVED:	GILBERT 1:6		H175 /23/2016 SHEET 2 OF 2					